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Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Baby 10 lbs

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 20.8 Armhole: 7.4 Top Neck Opening: 4.4 Front Neck Width: 2.2 Sleeve Top: 6.3 Front Neck Depth: 1.8 Hem Width: 20.8 Sleeve Bottom: 5.1 Back Width: 8.2 Sleeve Length: 6.0 Body Length: 11.5 Hem Length: 0.9 Collar Length: 0.7 Shldr Band Wid: 1.5 Hem Length: 1.4

BACK:

1. Cast on 80 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 70 rows. COR.
3. Armhole shaping. Cast off 4 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 8 rows. Total 80 rows with 64 sts remaining.
4. Work a further 22 rows even. COR. Total 102 rows.
5. Shoulder shaping. Cast off 7 sts at beginning of next 2 rows. Cast off 8 sts at beginning of following 2 rows. COR.
6. Work 8 rows even on remaining 34 center sts. Total 114 rows with 34 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 94 rows total, with 64 sts remaining.
4. Shape neck. COR. Thread center 16 sts to WY. 24 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 9 times, until 15 sts remain. Total 102 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 40 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 12 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row 5 times to 50 sts (45 rows total).
4. Work even to total 54 rows. COR.
5. Shape cap. Cast off 4 sts at beg of next two rows (42 sts rem). Dec 1 st at each end of every row once, then dec 1 st at each end of every 2nd row 12 times, then dec 1 st at each end of every row once. Total 82 rows. COR. 14 sts remaining.
6. Saddle shoulder band. Cast off 1 sts at the beginning of the next 2 rows. Work even on remaining 12 sts for 20 more rows. Cast off remaining 12 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 84 needles to HP. With wrong side of work facing, rehang 34 sts from back neck holder, 6 sts from left shoulder band, 11 sts from left front neck edge, 16 sts from front neck holder, 11 sts from right front neck edge, and 6 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 10 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Baby 18 lbs.

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 21.8 Armhole: 7.9 Top Neck Opening: 4.5 Front Neck Width: 2.3 Sleeve Top: 6.8 Front Neck Depth: 1.8
Hem Width: 21.8 Sleeve Bottom: 5.7 Back Width: 8.4 Sleeve Length: 6.5 Body Length: 12.4 Hem Length: 0.9
Collar Length: 0.7 Shldr Band Wid: 1.5 Hem Length: 1.4

BACK:

1. Cast on 84 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 78 rows. COR.
3. Armhole shaping. Cast off 4 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 12 rows. Total 92 rows with 64 sts remaining.
4. Work a further 20 rows even. COR. Total 112 rows.
5. Shoulder shaping. Cast off 7 sts at beginning of next 2 rows. Cast off 8 sts at beginning of following 2 rows. COR.
6. Work 8 rows even on remaining 34 center sts. Total 124 rows with 34 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 104 rows total, with 64 sts remaining.
4. Shape neck. COR. Thread center 18 sts to WY. 23 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 8 times, until 15 sts remain. Total 112 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 44 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 12 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 10th row 5 times to 54 sts (50 rows total).
4. Work even to total 60 rows. COR.
5. Shape cap. Cast off 4 sts at beg of next two rows (46 sts rem). Dec 1 st at each end of every row 3 times, then dec 1 st at each end of every 2nd row 10 times, then dec 1 st at each end of every row 3 times. Total 88 rows. COR. 14 sts remaining.
6. Saddle shoulder band. Cast off 1 sts at the beginning of the next 2 rows. Work even on remaining 12 sts for 20 more rows. Cast off remaining 12 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 86 needles to HP. With wrong side of work facing, rehang 34 sts from back neck holder, 6 sts from left shoulder band, 11 sts from left front neck edge, 18 sts from front neck holder, 11 sts from right front neck edge, and 6 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 10 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Baby 24 lbs

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 23.8 Armhole: 8.4 Top Neck Opening: 4.6 Front Neck Width: 2.3 Sleeve Top: 7.3 Front Neck Depth: 1.9
Hem Width: 23.8 Sleeve Bottom: 6.3 Back Width: 8.9 Sleeve Length: 7.0 Body Length: 13.5 Hem Length: 0.9
Collar Length: 0.7 Shldr Band Wid: 1.5 Hem Length: 1.4

BACK:

1. Cast on 92 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 86 rows. COR.
3. Armhole shaping. Cast off 4 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 16 rows. Total 104 rows with 68 sts remaining.
4. Work a further 20 rows even. COR. Total 124 rows.
5. Shoulder shaping. Cast off 8 sts at beginning of next 2 rows. Cast off 9 sts at beginning of following 2 rows. COR.
6. Work 8 rows even on remaining 34 center sts. Total 136 rows with 34 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 116 rows total, with 68 sts remaining.
4. Shape neck. COR. Thread center 18 sts to WY. 25 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 8 times, until 17 sts remain. Total 124 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 50 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 12 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 16th row once, then every 17th row twice to 56 sts (50 rows total).
4. Work even to total 66 rows. COR.
5. Shape cap. Cast off 4 sts at beg of next two rows (48 sts rem). Dec 1 st at each end of every row once, then dec 1 st at each end of every 2nd row 14 times, then dec 1 st at each end of every row once. Total 98 rows. COR. 16 sts remaining.
6. Saddle shoulder band. Cast off 2 sts at the beginning of the next 2 rows. Work even on remaining 12 sts for 22 more rows. Cast off remaining 12 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 88 needles to HP. With wrong side of work facing, rehang 34 sts from back neck holder, 6 sts from left shoulder band, 12 sts from left front neck edge, 18 sts from front neck holder, 12 sts from right front neck edge, and 6 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 10 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Child 20

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 23.8 Armhole: 9.4 Top Neck Opening: 5.1 Front Neck Width: 2.5 Sleeve Top: 7.8 Front Neck Depth: 2.0
Hem Width: 23.8 Sleeve Bottom: 6.3 Back Width: 10.1 Sleeve Length: 8.0 Body Length: 14.9
Hem Length: 1.1 Collar Length: 0.8 Shldr Band Wid: 1.8 Hem Length: 1.6

Warning. Neck opening may be too small to fit over head. Adjust neck depth, width or style. Alternatively, you may wish to knit a shoulder placket (see Finishing Instructions), instead of stitching the second shoulder seam closed.

BACK:

1. Cast on 92 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 22 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 94 rows. COR.
3. Armhole shaping. Cast off 4 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 6 rows. Total 102 rows with 78 sts remaining.
4. Work a further 34 rows even. COR. Total 136 rows.
5. Shoulder shaping. Cast off 6 sts at beginning of next 2 rows. Cast off 7 sts at beginning of following 4 rows. COR.
6. Work 8 rows even on remaining 38 center sts. Total 150 rows with 38 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 128 rows total, with 78 sts remaining.
4. Shape neck. COR. Thread center 18 sts to WY. 30 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 10 times, until 20 sts remain. Total 136 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 50 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 14 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 12th row 3 times, then every 13th row twice to 60 sts (62 rows total).
4. Work even to total 74 rows. COR.
5. Shape cap. Cast off 4 sts at beg of next two rows (52 sts rem). Dec 1 st at each end of every row twice, then dec 1 st at each end of every 2nd row 13 times, then dec 1 st at each end of every row twice. Total 106 rows. COR. 18 sts remaining.
6. Saddle shoulder band. Cast off 2 sts at the beginning of the next 2 rows. Work even on remaining 14 sts for 26 more rows. Cast off remaining 14 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 96 needles to HP. With wrong side of work facing, rehang 38 sts from back neck holder, 7 sts from left shoulder band, 13 sts from left front neck edge, 18 sts from front neck holder, 13 sts from right front neck edge, and 7 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 10 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Optional. Shoulder button placket.

Leave last 2.7 ins of one shoulder seam open. Make a buttonhole band by picking up sts along the front side, work 1 row K1P1 ribbing, work buttonholes in 0.5 in (1 cm) from either end, then 2 more rows ribbing. Cast off in ribbing. Sew 2 buttons on back shoulder to match buttonholes.

3. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Child 22

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 25.8 Armhole: 9.9 Top Neck Opening: 5.3 Front Neck Width: 2.7 Sleeve Top: 8.3 Front Neck Depth: 2.2
Hem Width: 25.8 Sleeve Bottom: 6.6 Back Width: 10.3 Sleeve Length: 8.5
Body Length: 16.2 Hem Length: 1.1 Collar Length: 0.8 Shldr Band Wid: 1.8 Hem Length: 1.6

BACK:

1. Cast on 98 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 22 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 104 rows. COR.
3. Armhole shaping. Cast off 4 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 10 rows. Total 116 rows with 80 sts remaining.
4. Work a further 32 rows even. COR. Total 148 rows.
5. Shoulder shaping. Cast off 6 sts at beginning of next 2 rows. Cast off 7 sts at beginning of following 4 rows. COR.
6. Work 8 rows even on remaining 40 center sts. Total 162 rows with 40 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 138 rows total, with 80 sts remaining.
4. Shape neck. COR. Thread center 20 sts to WY. 30 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 10 times, until 20 sts remain. Total 148 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 52 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 14 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 11th row 5 times, then every 12th row once to 64 sts (67 rows total).
4. Work even to total 78 rows. COR.
5. Shape cap. Cast off 4 sts at beg of next two rows (56 sts rem). Dec 1 st at each end of every row 3 times, then dec 1 st at each end of every 2nd row 13 times, then dec 1 st at each end of every row 3 times. Total 112 rows. COR. 18 sts remaining.
6. Saddle shoulder band. Cast off 2 sts at the beginning of the next 2 rows. Work even on remaining 14 sts for 26 more rows. Cast off remaining 14 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 102 needles to HP. With wrong side of work facing, rehang 40 sts from back neck holder, 7 sts from left shoulder band, 14 sts from left front neck edge, 20 sts from front neck holder, 14 sts from right front neck edge, and 7 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 10 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Child 24

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 27.9 Armhole: 11.0 Top Neck Opening: 5.6 Front Neck Width: 2.8 Sleeve Top: 8.9 Front Neck Depth: 2.4
Hem Width: 27.9 Sleeve Bottom: 7.0 Back Width: 11.1 Sleeve Length: 10.5
Body Length: 18.5 Hem Length: 1.1 Collar Length: 0.8 Shldr Band Wid: 1.8 Hem Length: 1.6

BACK:

1. Cast on 106 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 22 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 122 rows. COR.
3. Armhole shaping. Cast off 5 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 10 rows. Total 134 rows with 86 sts remaining.
4. Work a further 38 rows even. COR. Total 172 rows.
5. Shoulder shaping. Cast off 7 sts at beginning of next 4 rows. Cast off 8 sts at beginning of following 2 rows. COR.
6. Work 8 rows even on remaining 42 center sts. Total 186 rows with 42 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 160 rows total, with 86 sts remaining.
4. Shape neck. COR. Thread center 20 sts to WY. 33 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 11 times, until 22 sts remain. Then work 1 row(s) even. Total 172 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 54 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 14 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 12th row 3 times, then every 13th row 4 times to 68 sts (88 rows total).
4. Work even to total 100 rows. COR.
5. Shape cap. Cast off 5 sts at beg of next two rows (58 sts rem). Work 38 rows, while dec 1 st at each end of every 2nd row. Total 140 rows. COR. 20 sts remaining.
6. Saddle shoulder band. Cast off 3 sts at the beginning of the next 2 rows. Work even on remaining 14 sts for 30 more rows. Cast off remaining 14 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 108 needles to HP. With wrong side of work facing, rehang 42 sts from back neck holder, 7 sts from left shoulder band, 16 sts from left front neck edge, 20 sts from front neck holder, 16 sts from right front neck edge, and 7 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 10 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Child 26

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 30.0 Armhole: 12.0 Top Neck Opening: 5.7 Front Neck Width: 2.8 Sleeve Top: 9.5

Front Neck Depth: 2.5 Hem Width: 30.0 Sleeve Bottom: 7.3 Back Width: 11.6 Sleeve Length: 12.0

Body Length: 20.2 Hem Length: 1.4 Collar Length: 0.8 Shldr Band Wid: 2.0 Hem Length: 1.8

BACK:

1. Cast on 114 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 134 rows. COR.
3. Armhole shaping. Cast off 5 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 14 rows. Total 150 rows with 90 sts remaining.
4. Work a further 38 rows even. COR. Total 188 rows.
5. Shoulder shaping. Cast off 8 sts at beginning of next 6 rows. COR.
6. Work 10 rows even on remaining 42 center sts. Total 204 rows with 42 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 176 rows total, with 90 sts remaining.
4. Shape neck. COR. Thread center 20 sts to WY. 35 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 11 times, until 24 sts remain. Then work 1 row(s) even. Total 188 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 56 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 11th row 7 times, then every 12th row twice to 74 sts (101 rows total).
4. Work even to total 112 rows. COR.
5. Shape cap. Cast off 5 sts at beg of next two rows (64 sts rem). Work 42 rows, while dec 1 st at each end of every 2nd row. Total 156 rows. COR. 22 sts remaining.
6. Saddle shoulder band. Cast off 3 sts at the beginning of the next 2 rows. Work even on remaining 16 sts for 32 more rows. Cast off remaining 16 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 110 needles to HP. With wrong side of work facing, rehang 42 sts from back neck holder, 8 sts from left shoulder band, 16 sts from left front neck edge, 20 sts from front neck holder, 16 sts from right front neck edge, and 8 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 10 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Child 28

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 32.1 Armhole: 13.0 Top Neck Opening: 5.8 Front Neck Width: 2.9 Sleeve Top: 10.1

Front Neck Depth: 2.6 Hem Width: 32.1 Sleeve Bottom: 7.6 Back Width: 12.1 Sleeve Length: 13.5

Body Length: 21.6 Hem Length: 1.4 Collar Length: 0.8 Shldr Band Wid: 2.0 Hem Length: 1.8

BACK:

1. Cast on 122 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 142 rows. COR.
3. Armhole shaping. Cast off 6 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 18 rows. Total 162 rows with 92 sts remaining.
4. Work a further 40 rows even. COR. Total 202 rows.
5. Shoulder shaping. Cast off 8 sts at beginning of next 6 rows. COR.
6. Work 10 rows even on remaining 44 center sts. Total 218 rows with 44 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 190 rows total, with 92 sts remaining.
4. Shape neck. COR. Thread center 22 sts to WY. 35 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 11 times, until 24 sts remain. Then work 1 row(s) even. Total 202 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 58 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 11th row 3 times, then every 12th row 7 times to 78 sts (117 rows total).
4. Work even to total 128 rows. COR.
5. Shape cap. Cast off 6 sts at beg of next two rows (66 sts rem). Dec 1 st at each end of every 2nd row 8 times, then dec 1 st at each end of every 3rd row 6 times, then dec 1 st at each end of every 2nd row 7 times. Total 178 rows. COR. 24 sts remaining.
6. Saddle shoulder band. Cast off 4 sts at the beginning of the next 2 rows. Work even on remaining 16 sts for 32 more rows. Cast off remaining 16 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 114 needles to HP. With wrong side of work facing, rehang 44 sts from back neck holder, 8 sts from left shoulder band, 16 sts from left front neck edge, 22 sts from front neck holder, 16 sts from right front neck edge, and 8 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 10 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Child 30

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 34.2 Armhole: 14.1 Top Neck Opening: 5.9 Front Neck Width: 3.0 Sleeve Top: 10.7
Front Neck Depth: 2.8 Hem Width: 34.2 Sleeve Bottom: 8.0 Back Width: 12.9 Sleeve Length: 15.0
Body Length: 23.2 Hem Length: 1.4 Collar Length: 0.8 Shldr Band Wid: 2.0 Hem Length: 1.8

BACK:

1. Cast on 130 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 154 rows. COR.
3. Armhole shaping. Cast off 6 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 20 rows. Total 176 rows with 98 sts remaining.
4. Work a further 44 rows even. COR. Total 220 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 6 rows. COR.
6. Work 10 rows even on remaining 44 center sts. Total 236 rows with 44 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 206 rows total, with 98 sts remaining.
4. Shape neck. COR. Thread center 22 sts to WY. 38 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 11 times, until 27 sts remain. Then work 3 row(s) even. Total 220 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 62 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 18 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 13th row 9 times, then every 14th row once to 82 sts (131 rows total).
4. Work even to total 144 rows. COR.
5. Shape cap. Cast off 6 sts at beg of next two rows (70 sts rem). Dec 1 st at each end of every 2nd row 7 times, then dec 1 st at each end of every 3rd row 8 times, then dec 1 st at each end of every 2nd row 7 times. Total 198 rows. COR. 26 sts remaining.
6. Saddle shoulder band. Cast off 5 sts at the beginning of the next 2 rows. Work even on remaining 16 sts for 36 more rows. Cast off remaining 16 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 118 needles to HP. With wrong side of work facing, rehang 44 sts from back neck holder, 8 sts from left shoulder band, 18 sts from left front neck edge, 22 sts from front neck holder, 18 sts from right front neck edge, and 8 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 10 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Child 32

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 36.2 Armhole: 15.1 Top Neck Opening: 6.0 Front Neck Width: 3.0 Sleeve Top: 11.2
Front Neck Depth: 3.0 Hem Width: 36.2 Sleeve Bottom: 8.3 Back Width: 13.1 Sleeve Length: 16.0
Body Length: 25.0 Hem Length: 1.8 Collar Length: 1.0 Shldr Band Wid: 2.5 Hem Length: 2.3

BACK:

1. Cast on 138 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 166 rows. COR.
3. Armhole shaping. Cast off 7 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 24 rows. Total 192 rows with 100 sts remaining.
4. Work a further 42 rows even. COR. Total 234 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 6 rows. COR.
6. Work 12 rows even on remaining 46 center sts. Total 252 rows with 46 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 220 rows total, with 100 sts remaining.
4. Shape neck. COR. Thread center 22 sts to WY. 39 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 12 times, until 27 sts remain. Then work 2 row(s) even. Total 234 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 64 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 12th row 5 times, then every 13th row 6 times to 86 sts (138 rows total).
4. Work even to total 150 rows. COR.
5. Shape cap. Cast off 7 sts at beg of next two rows (72 sts rem). Dec 1 st at each end of every 2nd row 5 times, then dec 1 st at each end of every 3rd row 12 times, then dec 1 st at each end of every 2nd row 5 times. Total 208 rows. COR. 28 sts remaining.
6. Saddle shoulder band. Cast off 5 sts at the beginning of the next 2 rows. Work even on remaining 18 sts for 36 more rows. Cast off remaining 18 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 124 needles to HP. With wrong side of work facing, rehang 46 sts from back neck holder, 9 sts from left shoulder band, 19 sts from left front neck edge, 22 sts from front neck holder, 19 sts from right front neck edge, and 9 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 30

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 35.2 Armhole: 15.1 Top Neck Opening: 5.8 Front Neck Width: 2.9 Sleeve Top: 11.7
Front Neck Depth: 3.1 Hem Width: 35.2 Sleeve Bottom: 7.4 Back Width: 12.9 Sleeve Length: 16.3
Body Length: 25.9 Hem Length: 1.8 Collar Length: 1.0 Shldr Band Wid: 2.5 Hem Length: 2.3

BACK:

1. Cast on 134 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 174 rows. COR.
3. Armhole shaping. Cast off 6 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 24 rows. Total 200 rows with 98 sts remaining.
4. Work a further 42 rows even. COR. Total 242 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 6 rows. COR.
6. Work 12 rows even on remaining 44 center sts. Total 260 rows with 44 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 226 rows total, with 98 sts remaining.
4. Shape neck. COR. Thread center 22 sts to WY. 38 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 11 times, until 27 sts remain. Then work 5 row(s) even. Total 242 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 58 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row 15 times, then every 10th row once to 90 sts (145 rows total).
4. Work even to total 154 rows. COR.
5. Shape cap. Cast off 6 sts at beg of next two rows (78 sts rem). Dec 1 st at each end of every 2nd row 11 times, then dec 1 st at each end of every 3rd row 4 times, then dec 1 st at each end of every 2nd row 10 times. Total 210 rows. COR. 28 sts remaining.
6. Saddle shoulder band. Cast off 5 sts at the beginning of the next 2 rows. Work even on remaining 18 sts for 36 more rows. Cast off remaining 18 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 120 needles to HP. With wrong side of work facing, rehang 44 sts from back neck holder, 9 sts from left shoulder band, 18 sts from left front neck edge, 22 sts from front neck holder, 18 sts from right front neck edge, and 9 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 32

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 36.7 Armhole: 15.5 Top Neck Opening: 6.0 Front Neck Width: 3.0 Sleeve Top: 12.1
Front Neck Depth: 3.3 Hem Width: 36.7 Sleeve Bottom: 7.7 Back Width: 13.1 Sleeve Length: 16.5
Body Length: 26.3 Hem Length: 1.8 Collar Length: 1.0 Shldr Band Wid: 2.5 Hem Length: 2.3

BACK:

1. Cast on 140 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 178 rows. COR.
3. Armhole shaping. Cast off 7 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 26 rows. Total 206 rows with 100 sts remaining.
4. Work a further 42 rows even. COR. Total 248 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 6 rows. COR.
6. Work 12 rows even on remaining 46 center sts. Total 266 rows with 46 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 230 rows total, with 100 sts remaining.
4. Shape neck. COR. Thread center 22 sts to WY. 39 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 12 times, until 27 sts remain. Then work 6 row(s) even. Total 248 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 60 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row 13 times, then every 10th row 3 times to 92 sts (147 rows total).
4. Work even to total 156 rows. COR.
5. Shape cap. Cast off 7 sts at beg of next two rows (78 sts rem). Dec 1 st at each end of every 2nd row 8 times, then dec 1 st at each end of every 3rd row 8 times, then dec 1 st at each end of every 2nd row 8 times. Total 214 rows. COR. 30 sts remaining.
6. Saddle shoulder band. Cast off 6 sts at the beginning of the next 2 rows. Work even on remaining 18 sts for 36 more rows. Cast off remaining 18 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 128 needles to HP. With wrong side of work facing, rehang 46 sts from back neck holder, 9 sts from left shoulder band, 21 sts from left front neck edge, 22 sts from front neck holder, 21 sts from right front neck edge, and 9 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 34

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 38.3 Armhole: 15.8 Top Neck Opening: 6.3 Front Neck Width: 3.2 Sleeve Top: 12.6
Front Neck Depth: 3.4 Hem Width: 38.3 Sleeve Bottom: 7.9 Back Width: 13.6 Sleeve Length: 16.6
Body Length: 26.7 Hem Length: 1.8 Collar Length: 1.0 Shldr Band Wid: 2.5 Hem Length: 2.3

BACK:

1. Cast on 146 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 180 rows. COR.
3. Armhole shaping. Cast off 7 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 28 rows. Total 210 rows with 104 sts remaining.
4. Work a further 42 rows even. COR. Total 252 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 4 rows. Cast off 10 sts at beginning of following 2 rows. COR.
6. Work 12 rows even on remaining 48 center sts. Total 270 rows with 48 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 234 rows total, with 104 sts remaining.
4. Shape neck. COR. Thread center 24 sts to WY. 40 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 12 times, until 28 sts remain. Then work 6 row(s) even. Total 252 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 62 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 8th row 5 times, then every 9th row 12 times to 96 sts (148 rows total).
4. Work even to total 156 rows. COR.
5. Shape cap. Cast off 7 sts at beg of next two rows (82 sts rem). Dec 1 st at each end of every 2nd row 11 times, then dec 1 st at each end of every 3rd row 4 times, then dec 1 st at each end of every 2nd row 11 times. Total 214 rows. COR. 30 sts remaining.
6. Saddle shoulder band. Cast off 6 sts at the beginning of the next 2 rows. Work even on remaining 18 sts for 38 more rows. Cast off remaining 18 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 134 needles to HP. With wrong side of work facing, rehang 48 sts from back neck holder, 9 sts from left shoulder band, 22 sts from left front neck edge, 24 sts from front neck holder, 22 sts from right front neck edge, and 9 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 36

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 40.4 Armhole: 16.2 Top Neck Opening: 6.5 Front Neck Width: 3.3 Sleeve Top: 13.1
Front Neck Depth: 3.6 Hem Width: 40.4 Sleeve Bottom: 8.1 Back Width: 14.1 Sleeve Length: 16.8
Body Length: 27.4 Hem Length: 1.8 Collar Length: 1.0 Shldr Band Wid: 2.5 Hem Length: 2.3

BACK:

1. Cast on 154 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 184 rows. COR.
3. Armhole shaping. Cast off 8 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 30 rows. Total 216 rows with 108 sts remaining.
4. Work a further 42 rows even. COR. Total 258 rows.
5. Shoulder shaping. Cast off 10 sts at beginning of next 6 rows. COR.
6. Work 12 rows even on remaining 48 center sts. Total 276 rows with 48 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 238 rows total, with 108 sts remaining.
4. Shape neck. COR. Thread center 24 sts to WY. 42 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 12 times, until 30 sts remain. Then work 8 row(s) even. Total 258 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 62 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row once, then every 8th row 18 times to 100 sts (151 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 8 sts at beg of next two rows (84 sts rem). Dec 1 st at each end of every 2nd row 12 times, then dec 1 st at each end of every 3rd row 4 times, then dec 1 st at each end of every 2nd row 11 times. Total 218 rows. COR. 30 sts remaining.
6. Saddle shoulder band. Cast off 6 sts at the beginning of the next 2 rows. Work even on remaining 18 sts for 40 more rows. Cast off remaining 18 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 136 needles to HP. With wrong side of work facing, rehang 48 sts from back neck holder, 9 sts from left shoulder band, 23 sts from left front neck edge, 24 sts from front neck holder, 23 sts from right front neck edge, and 9 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 38

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 42.5 Armhole: 16.8 Top Neck Opening: 6.8 Front Neck Width: 3.4 Sleeve Top: 13.8
Front Neck Depth: 3.8 Hem Width: 42.5 Sleeve Bottom: 8.3 Back Width: 14.4 Sleeve Length: 17.0
Body Length: 28.1 Hem Length: 2.0 Collar Length: 1.0 Shldr Band Wid: 2.8 Hem Length: 2.5

BACK:

1. Cast on 162 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 186 rows. COR.
3. Armhole shaping. Cast off 8 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 36 rows. Total 224 rows with 110 sts remaining.
4. Work a further 40 rows even. COR. Total 264 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 2 rows. Cast off 10 sts at beginning of following 4 rows. COR.
6. Work 12 rows even on remaining 52 center sts. Total 282 rows with 52 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 242 rows total, with 110 sts remaining.
4. Shape neck. COR. Thread center 26 sts to WY. 42 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 13 times, until 29 sts remain. Then work 9 row(s) even. Total 264 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 64 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row 17 times, then every 8th row 4 times to 106 sts (151 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 8 sts at beg of next two rows (90 sts rem). Dec 1 st at each end of every 2nd row 14 times, then dec 1 st at each end of every 3rd row twice, then dec 1 st at each end of every 2nd row 13 times. Total 220 rows. COR. 32 sts remaining.
6. Saddle shoulder band. Cast off 6 sts at the beginning of the next 2 rows. Work even on remaining 20 sts for 40 more rows. Cast off remaining 20 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 146 needles to HP. With wrong side of work facing, rehang 52 sts from back neck holder, 10 sts from left shoulder band, 24 sts from left front neck edge, 26 sts from front neck holder, 24 sts from right front neck edge, and 10 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 40

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 43.6 Armhole: 17.3 Top Neck Opening: 7.0 Front Neck Width: 3.5 Sleeve Top: 14.3
Front Neck Depth: 3.9 Hem Width: 43.6 Sleeve Bottom: 8.5 Back Width: 14.9 Sleeve Length: 17.0
Body Length: 28.3 Hem Length: 2.0 Collar Length: 1.0 Shldr Band Wid: 2.8 Hem Length: 2.5

BACK:

1. Cast on 166 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 186 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 34 rows. Total 222 rows with 114 sts remaining.
4. Work a further 44 rows even. COR. Total 266 rows.
5. Shoulder shaping. Cast off 7 sts at beginning of next 2 rows. Cast off 8 sts at beginning of following 6 rows. COR.
6. Work 12 rows even on remaining 52 center sts. Total 286 rows with 52 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 244 rows total, with 114 sts remaining.
4. Shape neck. COR. Thread center 26 sts to WY. 44 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 13 times, until 31 sts remain. Then work 9 row(s) even. Total 266 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 66 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 6th row twice, then every 7th row 20 times to 110 sts (152 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (92 sts rem). Dec 1 st at each end of every 2nd row 14 times, then dec 1 st at each end of every 3rd row twice, then dec 1 st at each end of every 2nd row 14 times. Total 222 rows. COR. 32 sts remaining.
6. Saddle shoulder band. Cast off 6 sts at the beginning of the next 2 rows. Work even on remaining 20 sts for 42 more rows. Cast off remaining 20 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 146 needles to HP. With wrong side of work facing, rehang 52 sts from back neck holder, 10 sts from left shoulder band, 24 sts from left front neck edge, 26 sts from front neck holder, 24 sts from right front neck edge, and 10 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 42

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 45.7 Armhole: 17.8 Top Neck Opening: 7.3 Front Neck Width: 3.7 Sleeve Top: 14.7

Front Neck Depth: 4.0 Hem Width: 45.7 Sleeve Bottom: 8.7 Back Width: 15.4 Sleeve Length: 17.0

Body Length: 28.7 Hem Length: 2.0 Collar Length: 1.0 Shldr Band Wid: 2.8 Hem Length: 2.5

BACK:

1. Cast on 174 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 188 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 38 rows. Total 228 rows with 118 sts remaining.
4. Work a further 42 rows even. COR. Total 270 rows.
5. Shoulder shaping. Cast off 8 sts at beginning of next 8 rows. COR.
6. Work 12 rows even on remaining 54 center sts. Total 290 rows with 54 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 248 rows total, with 118 sts remaining.
4. Shape neck. COR. Thread center 28 sts to WY. 45 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 13 times, until 32 sts remain. Then work 9 row(s) even. Total 270 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 68 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 6th row twice, then every 7th row 20 times to 112 sts (152 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (94 sts rem). Dec 1 st at each end of every 2nd row 14 times, then dec 1 st at each end of every 3rd row twice, then dec 1 st at each end of every 2nd row 14 times. Total 222 rows. COR. 34 sts remaining.
6. Saddle shoulder band. Cast off 7 sts at the beginning of the next 2 rows. Work even on remaining 20 sts for 44 more rows. Cast off remaining 20 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 152 needles to HP. With wrong side of work facing, rehang 54 sts from back neck holder, 10 sts from left shoulder band, 25 sts from left front neck edge, 28 sts from front neck holder, 25 sts from right front neck edge, and 10 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 44

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 47.8 Armhole: 18.0 Top Neck Opening: 7.5 Front Neck Width: 3.8 Sleeve Top: 15.1
Front Neck Depth: 4.0 Hem Width: 47.8 Sleeve Bottom: 8.9 Back Width: 16.0 Sleeve Length: 17.0
Body Length: 29.1 Hem Length: 2.0 Collar Length: 1.0 Shldr Band Wid: 2.8 Hem Length: 2.5

BACK:

1. Cast on 182 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 42 rows. Total 234 rows with 122 sts remaining.
4. Work a further 40 rows even. COR. Total 274 rows.
5. Shoulder shaping. Cast off 8 sts at beginning of next 6 rows. Cast off 9 sts at beginning of following 2 rows. COR.
6. Work 12 rows even on remaining 56 center sts. Total 294 rows with 56 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 252 rows total, with 122 sts remaining.
4. Shape neck. COR. Thread center 28 sts to WY. 47 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 14 times, until 33 sts remain. Then work 8 row(s) even. Total 274 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 68 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 6th row 16 times, then every 7th row 8 times to 116 sts (152 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (98 sts rem). Work 64 rows, while dec 1 st at each end of every 2nd row. Total 224 rows. COR. 34 sts remaining.
6. Saddle shoulder band. Cast off 7 sts at the beginning of the next 2 rows. Work even on remaining 20 sts for 46 more rows. Cast off remaining 20 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 156 needles to HP. With wrong side of work facing, rehang 56 sts from back neck holder, 10 sts from left shoulder band, 26 sts from left front neck edge, 28 sts from front neck holder, 26 sts from right front neck edge, and 10 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 46

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 49.9 Armhole: 18.3 Top Neck Opening: 7.8 Front Neck Width: 3.9 Sleeve Top: 15.5
Front Neck Depth: 4.1 Hem Width: 49.9 Sleeve Bottom: 9.1 Back Width: 16.5 Sleeve Length: 17.2
Body Length: 29.3 Hem Length: 2.3 Collar Length: 1.3 Shldr Band Wid: 3.0 Hem Length: 2.7

BACK:

1. Cast on 190 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 188 rows. COR.
3. Armhole shaping. Cast off 10 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 44 rows. Total 234 rows with 126 sts remaining.
4. Work a further 38 rows even. COR. Total 272 rows.
5. Shoulder shaping. Cast off 8 sts at beginning of next 4 rows. Cast off 9 sts at beginning of following 4 rows. COR.
6. Work 14 rows even on remaining 58 center sts. Total 294 rows with 58 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 250 rows total, with 126 sts remaining.
4. Shape neck. COR. Thread center 30 sts to WY. 48 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 14 times, until 34 sts remain. Then work 8 row(s) even. Total 272 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 70 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 6th row 16 times, then every 7th row 8 times to 118 sts (152 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 10 sts at beg of next two rows (98 sts rem). Dec 1 st at each end of every 2nd row 15 times, then dec 1 st at each end of every 3rd row twice, then dec 1 st at each end of every 2nd row 15 times. Total 226 rows. COR. 34 sts remaining.
6. Saddle shoulder band. Cast off 6 sts at the beginning of the next 2 rows. Work even on remaining 22 sts for 46 more rows. Cast off remaining 22 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 162 needles to HP. With wrong side of work facing, rehang 58 sts from back neck holder, 11 sts from left shoulder band, 26 sts from left front neck edge, 30 sts from front neck holder, 26 sts from right front neck edge, and 11 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 16 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 48

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 52.0 Armhole: 18.5 Top Neck Opening: 8.0 Front Neck Width: 4.0 Sleeve Top: 15.9
Front Neck Depth: 4.2 Hem Width: 52.0 Sleeve Bottom: 9.3 Back Width: 17.0 Sleeve Length: 17.2
Body Length: 29.6 Hem Length: 2.3 Collar Length: 1.3 Shldr Band Wid: 3.0 Hem Length: 2.7

BACK:

1. Cast on 198 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 192 rows. COR.
3. Armhole shaping. Cast off 10 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 48 rows. Total 242 rows with 130 sts remaining.
4. Work a further 34 rows even. COR. Total 276 rows.
5. Shoulder shaping. Cast off 8 sts at beginning of next 2 rows. Cast off 9 sts at beginning of following 6 rows. COR.
6. Work 14 rows even on remaining 60 center sts. Total 298 rows with 60 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 252 rows total, with 130 sts remaining.
4. Shape neck. COR. Thread center 30 sts to WY. 50 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 15 times, until 35 sts remain. Then work 9 row(s) even. Total 276 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 72 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 6th row 23 times, then every 7th row twice to 122 sts (152 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 10 sts at beg of next two rows (102 sts rem). Dec 1 st at each end of every row once, then dec 1 st at each end of every 2nd row 32 times, then dec 1 st at each end of every row once. Total 226 rows. COR. 34 sts remaining.
6. Saddle shoulder band. Cast off 6 sts at the beginning of the next 2 rows. Work even on remaining 22 sts for 48 more rows. Cast off remaining 22 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 166 needles to HP. With wrong side of work facing, rehang 60 sts from back neck holder, 11 sts from left shoulder band, 27 sts from left front neck edge, 30 sts from front neck holder, 27 sts from right front neck edge, and 11 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 16 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 50

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 54.1 Armhole: 18.7 Top Neck Opening: 8.2 Front Neck Width: 4.1 Sleeve Top: 16.6
Front Neck Depth: 4.2 Hem Width: 54.1 Sleeve Bottom: 9.5 Back Width: 17.5 Sleeve Length: 17.2
Body Length: 29.6 Hem Length: 2.3 Collar Length: 1.3 Shldr Band Wid: 3.0 Hem Length: 2.7

NOTE: At most, 204 needles are required to make this garment.

BACK:

1. Cast on 204 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 11 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 48 rows. Total 240 rows with 134 sts remaining.
4. Work a further 36 rows even. COR. Total 276 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 8 rows. COR.
6. Work 14 rows even on remaining 62 center sts. Total 298 rows with 62 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 252 rows total, with 134 sts remaining.
4. Shape neck. COR. Thread center 30 sts to WY. 52 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 16 times, until 36 sts remain. Then work 8 row(s) even. Total 276 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 74 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 5th row 3 times, then every 6th row 23 times to 126 sts (153 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 11 sts at beg of next two rows (104 sts rem). Dec 1 st at each end of every row once, then dec 1 st at each end of every 2nd row 32 times, then dec 1 st at each end of every row once. Total 226 rows. COR. 36 sts remaining.
6. Saddle shoulder band. Cast off 7 sts at the beginning of the next 2 rows. Work even on remaining 22 sts for 50 more rows. Cast off remaining 22 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 170 needles to HP. With wrong side of work facing, rehang 62 sts from back neck holder, 11 sts from left shoulder band, 28 sts from left front neck edge, 30 sts from front neck holder, 28 sts from right front neck edge, and 11 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 16 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 52

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 56.1 Armhole: 19.0 Top Neck Opening: 8.3 Front Neck Width: 4.2 Sleeve Top: 17.1

Front Neck Depth: 4.2 Hem Width: 56.1 Sleeve Bottom: 9.6 Back Width: 18.0 Sleeve Length: 17.2

Body Length: 29.7 Hem Length: 2.3 Collar Length: 1.3 Shldr Band Wid: 3.0 Hem Length: 2.7

NOTE: At most, 212 needles are required to make this garment.

BACK:

1. Cast on 212 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 11 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 52 rows. Total 244 rows with 138 sts remaining.
4. Work a further 32 rows even. COR. Total 276 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 4 rows. Cast off 10 sts at beginning of following 4 rows. COR.
6. Work 14 rows even on remaining 62 center sts. Total 298 rows with 62 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 252 rows total, with 138 sts remaining.
4. Shape neck. COR. Thread center 32 sts to WY. 53 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 15 times, until 38 sts remain. Then work 9 row(s) even. Total 276 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 74 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 5th row 15 times, then every 6th row 13 times to 130 sts (153 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 11 sts at beg of next two rows (108 sts rem). Dec 1 st at each end of every row 4 times, then dec 1 st at each end of every 2nd row 28 times, then dec 1 st at each end of every row 4 times. Total 224 rows. COR. 36 sts remaining.
6. Saddle shoulder band. Cast off 7 sts at the beginning of the next 2 rows. Work even on remaining 22 sts for 52 more rows. Cast off remaining 22 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 170 needles to HP. With wrong side of work facing, rehang 62 sts from back neck holder, 11 sts from left shoulder band, 27 sts from left front neck edge, 32 sts from front neck holder, 27 sts from right front neck edge, and 11 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 16 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 54

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 58.2 Armhole: 19.2 Top Neck Opening: 8.5 Front Neck Width: 4.3 Sleeve Top: 17.6
Front Neck Depth: 4.2 Hem Width: 58.2 Sleeve Bottom: 9.7 Back Width: 18.5 Sleeve Length: 17.2
Body Length: 29.9 Hem Length: 2.3 Collar Length: 1.3 Shldr Band Wid: 3.0 Hem Length: 2.7

NOTE: At most, 220 needles are required to make this garment.

BACK:

1. Cast on 220 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 12 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 56 rows. Total 248 rows with 140 sts remaining.
4. Work a further 30 rows even. COR. Total 278 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 4 rows. Cast off 10 sts at beginning of following 4 rows. COR.
6. Work 14 rows even on remaining 64 center sts. Total 300 rows with 64 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 254 rows total, with 140 sts remaining.
4. Shape neck. COR. Thread center 32 sts to WY. 54 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 16 times, until 38 sts remain. Then work 8 row(s) even. Total 278 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 74 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 5th row 27 times, then every 6th row 3 times to 134 sts (153 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 12 sts at beg of next two rows (110 sts rem). Dec 1 st at each end of every row 4 times, then dec 1 st at each end of every 2nd row 29 times, then dec 1 st at each end of every row 4 times. Total 226 rows. COR. 36 sts remaining.
6. Saddle shoulder band. Cast off 7 sts at the beginning of the next 2 rows. Work even on remaining 22 sts for 52 more rows. Cast off remaining 22 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 174 needles to HP. With wrong side of work facing, rehang 64 sts from back neck holder, 11 sts from left shoulder band, 28 sts from left front neck edge, 32 sts from front neck holder, 28 sts from right front neck edge, and 11 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 16 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Woman 56

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 59.2 Armhole: 19.6 Top Neck Opening: 8.6 Front Neck Width: 4.3 Sleeve Top: 18.2
Front Neck Depth: 4.2 Hem Width: 59.2 Sleeve Bottom: 9.9 Back Width: 19.0 Sleeve Length: 17.2
Body Length: 29.9 Hem Length: 2.3 Collar Length: 1.3 Shldr Band Wid: 3.0 Hem Length: 2.7

NOTE: At most, 224 needles are required to make this garment.

BACK:

1. Cast on 224 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 188 rows. COR.
3. Armhole shaping. Cast off 12 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 56 rows. Total 246 rows with 144 sts remaining.
4. Work a further 32 rows even. COR. Total 278 rows.
5. Shoulder shaping. Cast off 10 sts at beginning of next 8 rows. COR.
6. Work 14 rows even on remaining 64 center sts. Total 300 rows with 64 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 254 rows total, with 144 sts remaining.
4. Shape neck. COR. Thread center 32 sts to WY. 56 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 16 times, until 40 sts remain. Then work 8 row(s) even. Total 278 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 76 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 4th row once, then every 5th row 30 times to 138 sts (154 rows total).
4. Work even to total 158 rows. COR.
5. Shape cap. Cast off 12 sts at beg of next two rows (114 sts rem). Dec 1 st at each end of every row 6 times, then dec 1 st at each end of every 2nd row 27 times, then dec 1 st at each end of every row 6 times. Total 226 rows. COR. 36 sts remaining.
6. Saddle shoulder band. Cast off 7 sts at the beginning of the next 2 rows. Work even on remaining 22 sts for 54 more rows. Cast off remaining 22 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 174 needles to HP. With wrong side of work facing, rehang 64 sts from back neck holder, 11 sts from left shoulder band, 28 sts from left front neck edge, 32 sts from front neck holder, 28 sts from right front neck edge, and 11 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 16 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 32

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 35.5 Armhole: 15.8 Top Neck Opening: 6.3 Front Neck Width: 3.2 Sleeve Top: 12.8
Front Neck Depth: 3.6 Hem Width: 35.5 Sleeve Bottom: 8.5 Back Width: 15.6 Sleeve Length: 17.8
Body Length: 27.6 Hem Length: 1.8 Collar Length: 1.0 Shldr Band Wid: 2.5 Hem Length: 2.3

BACK:

1. Cast on 136 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 186 rows. COR.
3. Armhole shaping. Cast off 7 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 2 rows. Total 190 rows with 120 sts remaining.
4. Work a further 68 rows even. COR. Total 258 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 8 rows. COR.
6. Work 12 rows even on remaining 48 center sts. Total 278 rows with 48 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 240 rows total, with 120 sts remaining.
4. Shape neck. COR. Thread center 24 sts to WY. 48 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 12 times, until 36 sts remain. Then work 6 row(s) even. Total 258 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 66 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row once, then every 10th row 15 times to 98 sts (159 rows total).
4. Work even to total 168 rows. COR.
5. Shape cap. Cast off 7 sts at beg of next two rows (84 sts rem). Dec 1 st at each end of every row once, then dec 1 st at each end of every 2nd row 25 times, then dec 1 st at each end of every row once. Total 222 rows. COR. 30 sts remaining.
6. Saddle shoulder band. Cast off 6 sts at the beginning of the next 2 rows. Work even on remaining 18 sts for 50 more rows. Cast off remaining 18 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 136 needles to HP. With wrong side of work facing, rehang 48 sts from back neck holder, 9 sts from left shoulder band, 23 sts from left front neck edge, 24 sts from front neck holder, 23 sts from right front neck edge, and 9 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 34

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 37.6 Armhole: 16.3 Top Neck Opening: 6.5 Front Neck Width: 3.3 Sleeve Top: 13.1
Front Neck Depth: 3.7 Hem Width: 37.6 Sleeve Bottom: 8.8 Back Width: 16.2 Sleeve Length: 18.0
Body Length: 28.1 Hem Length: 1.8 Collar Length: 1.0 Shldr Band Wid: 2.5 Hem Length: 2.3

BACK:

1. Cast on 142 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 7 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 4 rows. Total 196 rows with 124 sts remaining.
4. Work a further 68 rows even. COR. Total 264 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 4 rows. Cast off 10 sts at beginning of following 4 rows. COR.
6. Work 12 rows even on remaining 48 center sts. Total 284 rows with 48 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 244 rows total, with 124 sts remaining.
4. Shape neck. COR. Thread center 24 sts to WY. 50 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 12 times, until 38 sts remain. Then work 8 row(s) even. Total 264 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 68 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 10th row 14 times, then every 11th row twice to 100 sts (162 rows total).
4. Work even to total 172 rows. COR.
5. Shape cap. Cast off 7 sts at beg of next two rows (86 sts rem). Dec 1 st at each end of every row once, then dec 1 st at each end of every 2nd row 26 times, then dec 1 st at each end of every row once. Total 228 rows. COR. 30 sts remaining.
6. Saddle shoulder band. Cast off 6 sts at the beginning of the next 2 rows. Work even on remaining 18 sts for 52 more rows. Cast off remaining 18 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 138 needles to HP. With wrong side of work facing, rehang 48 sts from back neck holder, 9 sts from left shoulder band, 24 sts from left front neck edge, 24 sts from front neck holder, 24 sts from right front neck edge, and 9 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 36

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 39.7 Armhole: 16.9 Top Neck Opening: 6.8 Front Neck Width: 3.4 Sleeve Top: 13.7
Front Neck Depth: 3.8 Hem Width: 39.7 Sleeve Bottom: 9.2 Back Width: 16.7 Sleeve Length: 18.3
Body Length: 28.5 Hem Length: 1.8 Collar Length: 1.0 Shldr Band Wid: 2.5 Hem Length: 2.3

BACK:

1. Cast on 150 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 190 rows. COR.
3. Armhole shaping. Cast off 8 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 6 rows. Total 198 rows with 128 sts remaining.
4. Work a further 70 rows even. COR. Total 268 rows.
5. Shoulder shaping. Cast off 9 sts at beginning of next 4 rows. Cast off 10 sts at beginning of following 4 rows. COR.
6. Work 12 rows even on remaining 52 center sts. Total 288 rows with 52 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 248 rows total, with 128 sts remaining.
4. Shape neck. COR. Thread center 26 sts to WY. 51 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 13 times, until 38 sts remain. Then work 7 row(s) even. Total 268 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 70 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 24 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row 5 times, then every 10th row 12 times to 104 sts (165 rows total).
4. Work even to total 174 rows. COR.
5. Shape cap. Cast off 8 sts at beg of next two rows (88 sts rem). Work 56 rows, while dec 1 st at each end of every 2nd row. Total 232 rows. COR. 32 sts remaining.
6. Saddle shoulder band. Cast off 7 sts at the beginning of the next 2 rows. Work even on remaining 18 sts for 52 more rows. Cast off remaining 18 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 146 needles to HP. With wrong side of work facing, rehang 52 sts from back neck holder, 9 sts from left shoulder band, 25 sts from left front neck edge, 26 sts from front neck holder, 25 sts from right front neck edge, and 9 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 38

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 41.9 Armhole: 17.4 Top Neck Opening: 7.0 Front Neck Width: 3.5 Sleeve Top: 14.4
Front Neck Depth: 3.9 Hem Width: 41.9 Sleeve Bottom: 9.5 Back Width: 17.2 Sleeve Length: 18.5
Body Length: 29.2 Hem Length: 2.0 Collar Length: 1.0 Shldr Band Wid: 2.8 Hem Length: 2.5

BACK:

1. Cast on 160 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 194 rows. COR.
3. Armhole shaping. Cast off 8 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 12 rows. Total 208 rows with 132 sts remaining.
4. Work a further 66 rows even. COR. Total 274 rows.
5. Shoulder shaping. Cast off 10 sts at beginning of next 8 rows. COR.
6. Work 12 rows even on remaining 52 center sts. Total 294 rows with 52 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 252 rows total, with 132 sts remaining.
4. Shape neck. COR. Thread center 26 sts to WY. 53 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 13 times, until 40 sts remain. Then work 9 row(s) even. Total 274 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 74 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 9th row 15 times, then every 10th row 3 times to 110 sts (165 rows total).
4. Work even to total 174 rows. COR.
5. Shape cap. Cast off 8 sts at beg of next two rows (94 sts rem). Dec 1 st at each end of every row twice, then dec 1 st at each end of every 2nd row 27 times, then dec 1 st at each end of every row twice. Total 234 rows. COR. 32 sts remaining.
6. Saddle shoulder band. Cast off 6 sts at the beginning of the next 2 rows. Work even on remaining 20 sts for 54 more rows. Cast off remaining 20 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 146 needles to HP. With wrong side of work facing, rehang 52 sts from back neck holder, 10 sts from left shoulder band, 24 sts from left front neck edge, 26 sts from front neck holder, 24 sts from right front neck edge, and 10 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 40

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 44.0 Armhole: 18.0 Top Neck Opening: 7.3 Front Neck Width: 3.7 Sleeve Top: 15.0
Front Neck Depth: 4.0 Hem Width: 44.0 Sleeve Bottom: 9.9 Back Width: 17.7 Sleeve Length: 18.8
Body Length: 29.9 Hem Length: 2.0 Collar Length: 1.0 Shldr Band Wid: 2.8 Hem Length: 2.5

BACK:

1. Cast on 168 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 198 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 16 rows. Total 216 rows with 134 sts remaining.
4. Work a further 66 rows even. COR. Total 282 rows.
5. Shoulder shaping. Cast off 10 sts at beginning of next 8 rows. COR.
6. Work 12 rows even on remaining 54 center sts. Total 302 rows with 54 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 260 rows total, with 134 sts remaining.
4. Shape neck. COR. Thread center 28 sts to WY. 53 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 13 times, until 40 sts remain. Then work 9 row(s) even. Total 282 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 76 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 8th row once, then every 9th row 18 times to 114 sts (170 rows total).
4. Work even to total 178 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (96 sts rem). Work 62 rows, while dec 1 st at each end of every 2nd row. Total 242 rows. COR. 34 sts remaining.
6. Saddle shoulder band. Cast off 7 sts at the beginning of the next 2 rows. Work even on remaining 20 sts for 54 more rows. Cast off remaining 20 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 152 needles to HP. With wrong side of work facing, rehang 54 sts from back neck holder, 10 sts from left shoulder band, 25 sts from left front neck edge, 28 sts from front neck holder, 25 sts from right front neck edge, and 10 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 42

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 46.1 Armhole: 18.5 Top Neck Opening: 7.5 Front Neck Width: 3.8 Sleeve Top: 15.6
Front Neck Depth: 4.1 Hem Width: 46.1 Sleeve Bottom: 10.2 Back Width: 18.2 Sleeve Length: 19.0
Body Length: 30.5 Hem Length: 2.0 Collar Length: 1.0 Shldr Band Wid: 2.8 Hem Length: 2.5

BACK:

1. Cast on 174 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 202 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 18 rows. Total 222 rows with 138 sts remaining.
4. Work a further 66 rows even. COR. Total 288 rows.
5. Shoulder shaping. Cast off 10 sts at beginning of next 6 rows. Cast off 11 sts at beginning of following 2 rows. COR.
6. Work 12 rows even on remaining 56 center sts. Total 308 rows with 56 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 264 rows total, with 138 sts remaining.
4. Shape neck. COR. Thread center 28 sts to WY. 55 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 14 times, until 41 sts remain. Then work 10 row(s) even. Total 288 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 78 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 8th row 17 times, then every 9th row 4 times to 120 sts (172 rows total).
4. Work even to total 180 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (102 sts rem). Dec 1 st at each end of every row 4 times, then dec 1 st at each end of every 2nd row 26 times, then dec 1 st at each end of every row 4 times. Total 242 rows. COR. 34 sts remaining.
6. Saddle shoulder band. Cast off 7 sts at the beginning of the next 2 rows. Work even on remaining 20 sts for 56 more rows. Cast off remaining 20 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 158 needles to HP. With wrong side of work facing, rehang 56 sts from back neck holder, 10 sts from left shoulder band, 27 sts from left front neck edge, 28 sts from front neck holder, 27 sts from right front neck edge, and 10 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 44

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 48.2 Armhole: 19.1 Top Neck Opening: 7.8 Front Neck Width: 3.9 Sleeve Top: 16.1
Front Neck Depth: 4.2 Hem Width: 48.2 Sleeve Bottom: 10.6 Back Width: 18.8 Sleeve Length: 19.3
Body Length: 30.9 Hem Length: 2.0 Collar Length: 1.0 Shldr Band Wid: 2.8 Hem Length: 2.5

BACK:

1. Cast on 182 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 32 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 202 rows. COR.
3. Armhole shaping. Cast off 9 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 22 rows. Total 226 rows with 142 sts remaining.
4. Work a further 66 rows even. COR. Total 292 rows.
5. Shoulder shaping. Cast off 10 sts at beginning of next 4 rows. Cast off 11 sts at beginning of following 4 rows. COR.
6. Work 12 rows even on remaining 58 center sts. Total 312 rows with 58 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 266 rows total, with 142 sts remaining.
4. Shape neck. COR. Thread center 30 sts to WY. 56 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 14 times, until 42 sts remain. Then work 12 row(s) even. Total 292 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 82 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 26 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 8th row 6 times, then every 9th row 14 times to 122 sts (174 rows total).
4. Work even to total 182 rows. COR.
5. Shape cap. Cast off 9 sts at beg of next two rows (104 sts rem). Dec 1 st at each end of every row twice, then dec 1 st at each end of every 2nd row 30 times, then dec 1 st at each end of every row twice. Total 248 rows. COR. 36 sts remaining.
6. Saddle shoulder band. Cast off 8 sts at the beginning of the next 2 rows. Work even on remaining 20 sts for 58 more rows. Cast off remaining 20 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 164 needles to HP. With wrong side of work facing, rehang 58 sts from back neck holder, 10 sts from left shoulder band, 28 sts from left front neck edge, 30 sts from front neck holder, 28 sts from right front neck edge, and 10 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 12 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 46

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 50.2 Armhole: 19.6 Top Neck Opening: 8.0 Front Neck Width: 4.0 Sleeve Top: 16.7
Front Neck Depth: 4.3 Hem Width: 50.2 Sleeve Bottom: 10.9 Back Width: 19.3 Sleeve Length: 19.5
Body Length: 31.3 Hem Length: 2.3 Collar Length: 1.3 Shldr Band Wid: 3.0 Hem Length: 2.7

BACK:

1. Cast on 190 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 204 rows. COR.
3. Armhole shaping. Cast off 10 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 24 rows. Total 230 rows with 146 sts remaining.
4. Work a further 64 rows even. COR. Total 294 rows.
5. Shoulder shaping. Cast off 10 sts at beginning of next 2 rows. Cast off 11 sts at beginning of following 6 rows. COR.
6. Work 14 rows even on remaining 60 center sts. Total 316 rows with 60 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 270 rows total, with 146 sts remaining.
4. Shape neck. COR. Thread center 30 sts to WY. 58 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 15 times, until 43 sts remain. Then work 9 row(s) even. Total 294 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 84 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row once, then every 8th row 21 times to 128 sts (175 rows total).
4. Work even to total 182 rows. COR.
5. Shape cap. Cast off 10 sts at beg of next two rows (108 sts rem). Dec 1 st at each end of every row 3 times, then dec 1 st at each end of every 2nd row 30 times, then dec 1 st at each end of every row 3 times. Total 250 rows. COR. 36 sts remaining.
6. Saddle shoulder band. Cast off 7 sts at the beginning of the next 2 rows. Work even on remaining 22 sts for 60 more rows. Cast off remaining 22 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 168 needles to HP. With wrong side of work facing, rehang 60 sts from back neck holder, 11 sts from left shoulder band, 28 sts from left front neck edge, 30 sts from front neck holder, 28 sts from right front neck edge, and 11 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 16 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 48

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 52.3 Armhole: 20.2 Top Neck Opening: 8.3 Front Neck Width: 4.2 Sleeve Top: 17.3
Front Neck Depth: 4.4 Hem Width: 52.3 Sleeve Bottom: 11.3 Back Width: 19.8 Sleeve Length: 19.8
Body Length: 31.9 Hem Length: 2.3 Collar Length: 1.3 Shldr Band Wid: 3.0 Hem Length: 2.7

BACK:

1. Cast on 198 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 206 rows. COR.
3. Armhole shaping. Cast off 10 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 28 rows. Total 236 rows with 150 sts remaining.
4. Work a further 64 rows even. COR. Total 300 rows.
5. Shoulder shaping. Cast off 11 sts at beginning of next 8 rows. COR.
6. Work 14 rows even on remaining 62 center sts. Total 322 rows with 62 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 274 rows total, with 150 sts remaining.
4. Shape neck. COR. Thread center 32 sts to WY. 59 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 15 times, until 44 sts remain. Then work 11 row(s) even. Total 300 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 86 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row 7 times, then every 8th row 16 times to 132 sts (177 rows total).
4. Work even to total 184 rows. COR.
5. Shape cap. Cast off 10 sts at beg of next two rows (112 sts rem). Dec 1 st at each end of every row 3 times, then dec 1 st at each end of every 2nd row 31 times, then dec 1 st at each end of every row 3 times. Total 254 rows. COR. 38 sts remaining.
6. Saddle shoulder band. Cast off 8 sts at the beginning of the next 2 rows. Work even on remaining 22 sts for 60 more rows. Cast off remaining 22 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 172 needles to HP. With wrong side of work facing, rehang 62 sts from back neck holder, 11 sts from left shoulder band, 28 sts from left front neck edge, 32 sts from front neck holder, 28 sts from right front neck edge, and 11 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 16 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 50

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 54.4 Armhole: 20.7 Top Neck Opening: 8.5 Front Neck Width: 4.3 Sleeve Top: 17.9
Front Neck Depth: 4.5 Hem Width: 54.4 Sleeve Bottom: 11.6 Back Width: 20.3 Sleeve Length: 20.0
Body Length: 32.4 Hem Length: 2.3 Collar Length: 1.3 Shldr Band Wid: 3.0 Hem Length: 2.7

NOTE: At most, 206 needles are required to make this garment.

BACK:

1. Cast on 206 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 210 rows. COR.
3. Armhole shaping. Cast off 11 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 30 rows. Total 242 rows with 154 sts remaining.
4. Work a further 64 rows even. COR. Total 306 rows.
5. Shoulder shaping. Cast off 11 sts at beginning of next 6 rows. Cast off 12 sts at beginning of following 2 rows. COR.
6. Work 14 rows even on remaining 64 center sts. Total 328 rows with 64 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 280 rows total, with 154 sts remaining.
4. Shape neck. COR. Thread center 32 sts to WY. 61 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 16 times, until 45 sts remain. Then work 10 row(s) even. Total 306 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 90 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row 5 times, then every 8th row 18 times to 136 sts (179 rows total).
4. Work even to total 186 rows. COR.
5. Shape cap. Cast off 11 sts at beg of next two rows (114 sts rem). Dec 1 st at each end of every row 3 times, then dec 1 st at each end of every 2nd row 32 times, then dec 1 st at each end of every row 3 times. Total 258 rows. COR. 38 sts remaining.
6. Saddle shoulder band. Cast off 8 sts at the beginning of the next 2 rows. Work even on remaining 22 sts for 62 more rows. Cast off remaining 22 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 178 needles to HP. With wrong side of work facing, rehang 64 sts from back neck holder, 11 sts from left shoulder band, 30 sts from left front neck edge, 32 sts from front neck holder, 30 sts from right front neck edge, and 11 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 16 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.

Long Buckby Machine Knitters: Saddle shoulder round neck jumper: Gauge 30 sts by 42 rows T7 4ply

Size: Standard Man 52

FINISHED DIMENSIONS: (ins): ... with Moderate fit.

Chest: 56.5 Armhole: 21.1 Top Neck Opening: 8.8 Front Neck Width: 4.4 Sleeve Top: 18.5
Front Neck Depth: 4.6 Hem Width: 56.5 Sleeve Bottom: 11.9 Back Width: 20.8 Sleeve Length: 20.3
Body Length: 33.0 Hem Length: 2.3 Collar Length: 1.3 Shldr Band Wid: 3.0 Hem Length: 2.7

NOTE: At most, 214 needles are required to make this garment.

BACK:

1. Cast on 214 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 36 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000. Work 214 rows. COR.
3. Armhole shaping. Cast off 11 sts at beginning of next 2 rows. COR. Dec 1 st at each end of every alternate row for 34 rows. Total 250 rows with 158 sts remaining.
4. Work a further 62 rows even. COR. Total 312 rows.
5. Shoulder shaping. Cast off 11 sts at beginning of next 4 rows. Cast off 12 sts at beginning of following 4 rows. COR.
6. Work 14 rows even on remaining 66 center sts. Total 334 rows with 66 sts remaining for back of neck. Place sts on holder.

FRONT:

- 1-2 Follow steps 1 and 2 as for back. COR.
3. Armhole. Dec for armhole at both ends, as for back. Continue until 284 rows total, with 158 sts remaining.
4. Shape neck. COR. Thread center 34 sts to WY. 62 sts each side.
5. Right neck. LH needles in HP. Dec 1 st at neck edge every row 16 times, until 46 sts remain. Then work 12 row(s) even. Total 312 rows.
6. Shoulder shaping. Cast off as for back.
7. Left neck. COL. Work as for right neck, reversing shapings.

SLEEVES:

1. Cast on 92 sts in WY, using TD6 and open edge method. Work 6 rows, ending COR. Change to MY. Work even for 30 rows. You may wish to work a turn or picot row halfway. To complete the hem, graft the cast-on sts to the last row worked.
2. Change to TD7 and Stocking stitch, RC000.
3. Inc 1 st at each end of every 7th row 9 times, then every 8th row 15 times to 140 sts (183 rows total).
4. Work even to total 190 rows. COR.
5. Shape cap. Cast off 11 sts at beg of next two rows (118 sts rem). Dec 1 st at each end of every row 4 times, then dec 1 st at each end of every 2nd row 31 times, then dec 1 st at each end of every row 4 times. Total 262 rows. COR. 40 sts remaining.
6. Saddle shoulder band. Cast off 9 sts at the beginning of the next 2 rows. Work even on remaining 22 sts for 64 more rows. Cast off remaining 22 sts loosely.

LEFT SHOULDER SEAM:

1. Sew left sleeve to front and back, and right sleeve to front only, along saddle shoulder band edges.

ROUND (CREW) FRONT NECK SINGLE BAND COLLAR:

1. Bring out 184 needles to HP. With wrong side of work facing, rehang 66 sts from back neck holder, 11 sts from left shoulder band, 31 sts from left front neck edge, 34 sts from front neck holder, 31 sts from right front neck edge, and 11 sts from right shoulder band. Hang weights. Push needles to FWP, latches open. Use TD6 with COR.
2. Work 16 rows. Convert to 1x1 rib. Cast off loosely.

FINISHING:

1. Sew sleeve top to armhole, easing to fit. Sew side and sleeve seams. Sew any remaining seams.
2. Darn/weave/sew in all loose ends.